

SYLLABUS

1. Course title:

Material Handling - Internal transportation systems II

2. Code:

(max. 20 characters)

3. Cycle of study:

1

4. ECTS credits:

5

5. Type of course: Mandatory Elective**6. Prerequisites:**

(max. 110 characters)

7. Class restrictions:

None

8. Duration / semester:

1

7

9. Weekly contact hours:

9.1. Lectures:

2

9.2. Seminars:

1

9.3. Laboratory/Practice classes:

1

10. Faculty:

Faculty of Mechanical Engineering Tuzla

11. Department/study program:

Manufacturing Mechanical Engineering

12. Lecturer:

Ph.D. Alan Topčić, Associate Professor

13. Lecturer's e-mail:

alan.topcic@untz.ba

14. Web site:

www.mf.untz.ba

15. Course aims:

Mastering the theoretical and practical knowledge about automated transportation systems and material handling within production; Mastering by contemporary approaches to designing automated transportation systems and material handling within production; Getting acquainted with the basics of transport inside the storage/warehouse, and application of devices and equipment for packing, palletizing and depalletisation within production and storage; Mastering the basis of modeling and simulation of simple transportation and material handling processes (conventional and automated) within the production system

16. Learning outcomes:

Identify and execute the categorization of transportation devices and equipment in an automated transport system within production system; Differentiate components of automated means of transportation and manipulative devices; Calculate the required number and technical-technological characteristics of automated transportation equipment and manipulative devices; Draw/analyze the pattern of transportation flows in the production system; Calculate the technical-technological parameters and make a choice of equipment and devices for packaging, palletization and depalletisation; Perform modeling and simulation of simple transportation and material handling processes (conventional and automated) within the production system

17. Course content:

Basic principles of operation and types of automated transportation systems within production; Transport flows in automated production; Manipulators and robots in internal transportation systems; Automatic guided vehicles; Management of automated transportation systems within production; Material handling, transportation equipment and devices in storage facilities; Machines and devices for packing, palletizing and de-palletizing; Basics of modeling and simulation of internal transportation systems and material handling processes.

18. Learning methods:

LECTURES - theoretical lectures with the aim of acquiring theoretical skills supported by usage of multimedia tools and applying of active two-way communication on relation student - professor; AUDITORIAL EXERCISES - solving of practical calculation tasks related to the subject matter of attached items, supported by of active two-way communication on relation student - assistant; LABORATORY EXERCISES - work in the laboratory and in the field with the aim of acquiring practical skills related to the subject matter of attached items; Preparation and presentation of Seminar paper, Report about solving of practical problem and Reports on laboratory exercises - activities based on solving specific project issues from subjects of studie

19. Assessment methods:

PRE-EXAM REQUIREMENT: Students write two tests from Lecture - theoretical part (after half semester - first test and at the end of the semester - second test) and two tests from the auditorial exercises (after half semester - first test and at the end of the semester - second test). Tests include previously treated topics within lectures and auditorial exercises. Theories tests are consist from of multiple choice tasks, tasks of simple recollection or essay tasks, where each correct answer is scored with 1 point, ie., the student can collect up to 8 points per test - 16 points for two tests. Tests from auditorial exercises are consist from calculation tasks, where each correct solution is scored with 1 point, ie., the student can collect up to 5 points per test - 10 points for two tests. All the tests are taken by all students in the course at the same time thereby achieving uniformity of the level of knowledge that is being tested, as well as the conditions under the which a students takes the exam.

As part of the pre-exam requirement, students are required to prepare an individual Seminar paper and Report about solving of practical problem that will cover a specific topic from the content of the subject. The same must be submitted in writing to the subject teacher for review, evaluation and presentation. For the Seminar paper student can collect a maximum of 4 points, respectively, for Report about solving of practical problem the student can collect a maximum of 5 points. Students prepare, submit and presents a Report from laboratory exercises for which they can collect a maximum of 5 points.

For a continuous activity on lectures and exercises throughout the semester, the student can collect 15 points in lectures, 7,5 points at auditorial exercises, and 7,5 points at laboratory exercises.

The exam is oral. The right to access to the exam have a students who have fulfilled all the pre-exam requirement with more than 50% success, and were present in more than 70% of lectures and exercises. At the oral examination the student answers on five questions from the program of the subject treated in lectures and exercises. An oral exam can be passed if the student answers to all questions. The maximum number of points that student can achieve at the oral exam is 30 points. Checks on all forms of knowledge are recognized as a cumulative exam. In order to pass the course student must achieve a minimum of 54 cumulative points.

20. Assessment components:

The requirement for a signature in Index - presence in 70% of the lectures. The rating is based on the total number of points which student earned by completing pre-exam requirements and on exam. The maximum number of points are 100. Points are collected by fulfilling the obligations according to the following scale: attendance to the lecture (15 points), tests from theory (2 tests × 8 points), Seminar paper (4 points), attendance to the Auditorial Exercise (7,5 points), attendance to the Auditorial Exercise (7,5 points), Calculation tasks tests (2 tests × 5 points), Report about solving of practical problem (5 points), Laboratory Exercise Report (5 points), Exam (30 points)

GRADING SYSTEM:

- from 0 to 53 points - grade: 5 (five)
- from 54 to 63 points - grade: 6 (six)
- from 64 to 73 points - grade: 7 (seven)
- from 74 to 83 points - grade: 8 (eight)
- from 84 to 93 points - grade: 9 (nine)
- from 94 to 100 points - grade: 10 (ten)

21. Required reading list:

- Šelo R. (2002) „Fleksibilni transport“, Mašinski fakultet Tuzla, Tuzla
- Vladić J. (2005) „Transportna i pretovarna sredstva i uređaji“, FTN Izdavaštvo, Novi Sad
- Zrnić Đ. (1997) „Simulacija procesa unutrašnjeg transporta“, Mašinski fakultet Beograd

22. Web sources:

(max. 687 characters)

23. Applicable starting from the academic year:

2015/2016.

24. Adopted in the Faculty/Academy session:

03.06.2015.